


1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 <sup>th</sup> Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2010-40	
6. Item	7. Description Cabin Step	8. Part Number 87810-01	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 02 Feb 2012		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

CAR 571.10

Date Opened: 06 December 2010

Job #: 878  
Project: Cabin Step  
Type: Bell 206B

Approval: SH09-5  
Drawing List: DCL878-11

Fabrication and Assembly Drawing(s)	Description
87810, Rev. 0	Step Assembly
87820, Rev. 0	Bracket
87821, Rev. 0	Bracket

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓

Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓


List all non-conformities raised: \_\_\_\_\_

Welder Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Inspector Signature: *[Signature]* Date: 06 DEC 2010


Drawing: 87810 Revision 0  
Assembly: 87810-01 Step Assembly  
Batch Quantity: 1 sets

Qty	Part #	Description	Material	P.O.W.O.	Checked
1	87810-01	Step Assembly			
A/R	78230	Step Extrusion	6005A-T6 Aluminum	8021	
1	87820-01	Bracket	6061-T6 Aluminum, 6x1 Bar	8049	
1	87821-01	Bracket	6061-T6 Aluminum, 6x1 Bar	8049	
2	82730-04	Cap	6061-T6 Aluminum, 0.125" Sheet	8065	
4	40088-14	Fitting	Ancra	10006	
4	AN960-616	Washer		10025	

Processes	Per	Mat'ls Used		Initials
Welding	AMS2685C	ER4043 Rod	PO10007	
Powder Coating				
Final Inspection				

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	<b>Cabin Step</b>	<b>87810-01</b>	<b>1</b>	<b>N/A</b>	<b>New</b>
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<b>Jeff Clarke</b>	<b>06 Dec 2010</b>				
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